



## **Journal Paper**

### **“Autonomous Underwater Vehicles: Instrumentations and Measurements”**

*-IEEE Instrumentation & Measurement Magazine-*

*2020*

Pedro José Bernalte Sánchez  
Ingenium Research Group, Universidad de Castilla-La Mancha  
Pedro.Bernalte@uclm.es

Mayorkinos Papaelias  
School of Metallurgy and Materials at the University of Birmingham,  
M.Papaelias@bham.ac.uk

Fausto Pedro García Márquez  
Ingenium Research Group, Universidad de Castilla-La Mancha  
FaustoPedro.Garcia@uclm.es

Cite as: Sánchez, Pedro José Bernalte, Mayorkinos Papaelias, and Fausto Pedro García Márquez. "Autonomous underwater vehicles: Instrumentation and measurements." *IEEE Instrumentation & Measurement Magazine* 23.2 (2020): 105-114.

D.O.I.: 10.1109/MIM.2020.9062680

# Autonomous Underwater Vehicles: Instrumentations and Measurements

*Pedro José Bernalte Sánchez, Mayorkinos Papaalias, Fausto Pedro García Márquez*

## Abstract

Oceans exploration and inspection are being a great challenge for the industry nowadays. The underwater instrumentations and measurements are being improving due to the current technologies, or by development new ones, to cover the demand of the new industry offshore. The Autonomous Underwater Vehicles, a subcategory of submarine, is used to perform the subaquatic tasks. This vehicle provides advantages for underwater works, e.g. safety and reliability inspections, but it also offers limitations as sensors systems, monitoring and communications systems, autonomous operational endurances, propulsion systems or mapping designs, etc. The main scientific contributions of this paper are: An review of the state of art in novel and main instrumentation and measurement systems embedded in AUVs; It is showed the future uses and development; The paper synthesis the main and current navigation, mapping and sampling technologies, together with different applications.

## Introduction

The oceans cover more than two-thirds of the planet. Only the equivalent of 15% of the oceans has been explored. The exploitation of the available ocean resources has been predominantly associated with fishing, tourism, and offshore oil and gas production, with limited activity ongoing in mining or other sectors with significant industrial and societal interest [1].

*“The sea is everything. It covers seven tenths of the terrestrial globe. Its breath is pure and healthy. It is an immense desert, where man is never lonely, for he feels life stirring on all sides. The sea is only the embodiment of a supernatural and wonderful existence. It is nothing but love and emotion; it is the Living Infinite.”*

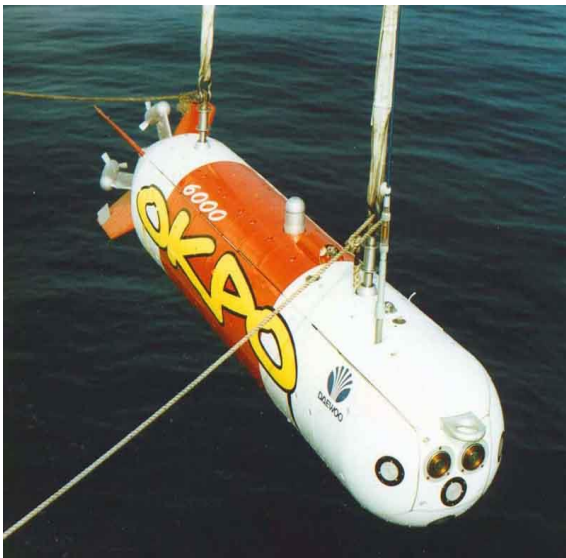
– Julio Verne

The need appears in terms of submarine inspections in order to fix any industry offshore. To explore submarine environments presents many problems, e.g. the absence of human ability to breathe underwater and the water column pressure. There are many ways of underwater inspections, from

diving or snorkel to the most sophisticated devices as submarines or underwater vehicles [2].

There are various types of underwater vehicles, mainly divided in two categories: manned and unmanned systems. They can be also grouped into a number of different sub-classes, e.g. unmanned systems towed by a ship. An autonomous underwater vehicle (AUV) is a submerged system that contains its own power and is controlled by an onboard computer. Although these vehicles could be called as remotely operated vehicles (ROV), unmanned underwater vehicles (UUV), submersible devices, or remote-controlled submarines, AUV is able to follow a preset trajectory [3].

AUV offers many advantages, e.g. it does not require of human operator, leading a reduction of operational costs and increasing the safety for the workers. They operate in severe conditions and perform complex tasks [4]. The first AUV was developed at the Applied Physics Laboratory, University of Washington [5]. The purpose was to study the diffusion, acoustic transmission and submarine sinks. AUV was also developed in the Soviet Union at the same time for similar propose [6]. In the 1960's, AUV was development by the US Navy to perform offshore rescue and salvage operations. Several industries have decided to use these devices for different tasks, e.g. the petrochemical industry to improve the development of offshore oil fields [7]. In the 1980's, AUVs came into a new era, being able to operate at high depths. Falling oil prices and a global recession resulted in a stagnant period in terms of AUV development in the mid-1980s. During the 1990s, there was a renewed interest in AUVs in research universities, and the first commercial prototypes appears: OKPO 6000 by Daewoo (Figure 1). This research was followed by more commercial AUVs in 2000 [8]. Since then, these vehicles have been suffered a great development. There are being new designs, for example, GRAALTECH AUVs, see Figure 2, are now being used in a wide range of applications such as track down historic ship wrecks, e.g. the sunken ships inspection, mapping the offshore floor, object detection, ensuring harbors and searching for sea mines, etc. [9].



**Fig 1.** Korean AUV, OKPQ-6000, that can dive up to 6.000 meters depth, developed by Daewoo Heavy Industries Ltd.(DHI) [10]

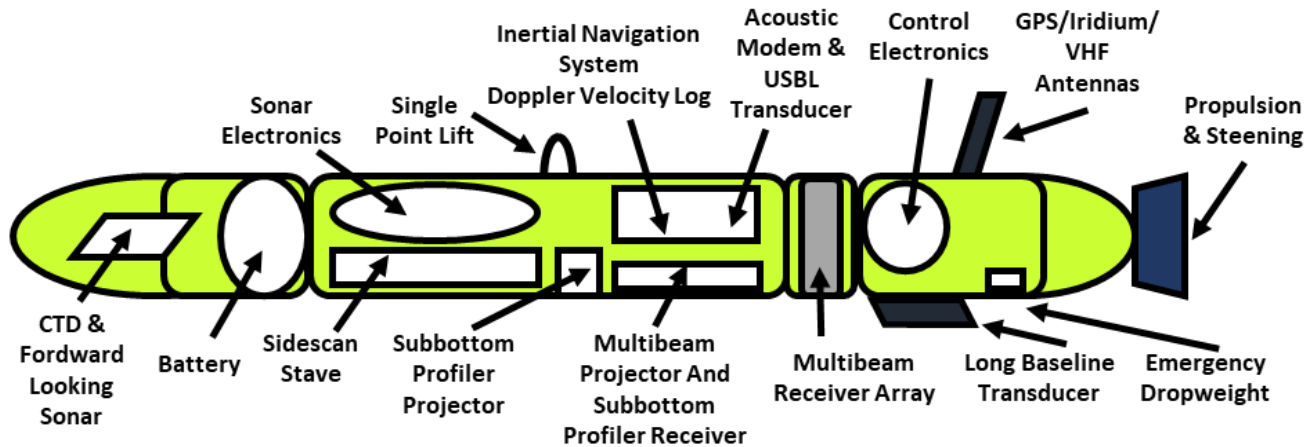


**Fig 2.** "La Folaga" by GRAALTECH.

This paper considers a novel, complete and update survey of the main instrumentation and measurement systems embedded in AUVs, including future uses and development. The paper synthesis the main and current navigation, mapping and sampling technologies and the different applications.

## Literature Review

Nowadays, the technology used in UAVs is considered relatively complex due to the morphology of the vehicles and the working conditions underwater. It will contain certain systems and sensors regarding to the required work. There are general configurations in the market, e.g. Dorado class from Monterey Bay Aquarium Research Institute (MBARI) AUV (Figure 3), and products developed by specialized offshore inspection companies as MBARI [11], JAMSTEC [12], Atlas Elektronik [13], KONGSBERG [14] or ALTUS [15], etc.



**Fig 3.** Typical structure of an AUV. Design of the MBARI mapping AUV [16].

The embedded systems in AUV can be classified according to the functionality as:

- *Propulsion or drive system.* Different systems and elements are used to impulse the vehicle, e.g. regarding to the steering rotor and propeller issues [17], with multiple shapes and materials in the market nowadays [18]. An appropriate propulsion system is set according to the vehicle morphology and use [19]. It is studied by aerodynamics and fluid mechanics science, taking into account the hull shape, where its design will be relevant for the correct effectivity of the vehicle [20]. There are some researches about the optimization of the trajectory control and propulsion systems, using different mathematical and

algorithmic advances with vectorial positioning of the vehicles, studying velocity and yaw components to improve AUV mission autonomy [21,22]. AUVSIPRO is a simulation software developed for performance prediction with different propulsion system configuration [23], providing an effective method for the hull hydrodynamic study.

- *Power sources.* The most common warehouse and storage methods are the standard commercial batteries developed, e.g. magnesium-seawater battery [24], a pressure tolerant Li-ion battery [25] and an aluminium-hydrogen peroxide ( $Al/H_2O_2$ ) semi fuel cell [26], being used different types of them, e.g. alkaline cell or fuel cell, in function of buoyancy changes, system simplicity or depth requirements [27].

There are novel energy sources under research now, e.g. based on hydrogen fuel cell or the combination of the aforementioned systems, being the use of the renewable energies of special interest [28,29].

- *Navigation and positioning systems.* These vehicles done works in large offshore areas and needs properly systems and methods as trajectories guide. It is important to have a reliable navigation and positioning for underwater surveys. AUV navigation and localization techniques can be divide according to three categories: Acoustic transponders and modems [30]; Inertial/dead reckoning [31,32], and; Geophysical techniques [33]. They consist in hardware part and a software architecture system, e.g. the well-known Extended Kalman Filter [34,35], range-only localization [36] and light beacons algorithmic combinations [37,38].
- *Mapping and sampling systems.* They monitor different areas or seabed by generating 2-D and 3-D operational maps employed in multiple applications, e.g. sonar technologies [39]. The main and current sensors used for this issue are detailed in Table 1. The optical cameras often employ LED illumination due to the darkness present in submarine works, allowing a wide range light condition [40]. The information collected for these systems can be traduced to audiovisual documents, providing a real time remote exploration in some cases, employing techniques as submarine image processing approaches, e.g. image de-

scattering process, image high definition assessments and images color restoration [41]. The studies about the optical capture and camera systems are rising due to the importance of graphical documents for maintenance works [42].

One of the main advantages of UAVs are the ability to work following a programmed route. There are several methods to follow these routes, for example, using acoustic beacons on the seabed, GPS location, baseline acoustic communication, inertial navigation.... It could be based on the combination of Conductivity [43], Depth and Temperature (CDT) sensors [44], inertial sensors and Doppler Velocity Log (DVL) [45]. In contrast to gliders, that use a buoyancy engine and follow a wavy path, UAVs are able to retain a linear route through the sea [46]. For this reason, these vehicles are suitable for geoscience applications that require a constant altitude, such as seabed mapping and sub-bottom profiling remotely, allowing tasks in a remote area [47].

Table 1 summarizes the main uses, properties, methods and references of the sensory systems, doing a dissertation between navigation and cartography mapping applications, although both groups are not exclusive use between them. The systems and sensors could appear in multiple commercialization configurations.

**Table 1.** Summary of navigation and mapping UAV embedded systems for Underwater Offshore Inspections

APPLICATIONS	System	Sensor Technology	Features	Ref.
NAVIGATION	CTD/Sonde	Geophysical sensor	Different simple and singles sensor that properly configured and assembled, they can form a functional block like tracking and positioning applications.	[48,49]
	Gyroscope	Geophysical sensor		[50,51]
	Magnetometers	Geophysical sensor		[52,53]
	Accelerometer	Inertial sensor		[31,52]
	Barometer/Pressure Sensor	Inertial sensor		[54,55]
	Doppler Velocity Log (DVL)	Inertial Sensor	Measure the velocity of the UAV with respect to the ground. The position estimation accuracy can improve greatly by Kalman filter. DVL will consist of 4 or more beams.	[45,56]
	Baseline (Long/Ultra Short)	Beacon (Acoustic)	They can provide a complete ubication information of the AUV, however, these methods could present information delay and low measurement accuracy, producing stability errors.	[57,58]
MAPPING	Sidescan	Imaging Type Sonar (Acoustic)	Intensity of returns measure to originate 2D seabed image. Beams are directed perpendicular to route direction. Phase correlation and preprocessing methods have been used to improve the system.	[59-62]
	Multibeam echosounders	Rating Type Sonar (Acoustic)	Improving the single beam, obtaining a full coverage measurement in the area, wide range, high sensitivity and broadband response with high sensitivity. Work with time from returns form bathymetric maps.	[63,64]
	Subbottom Profilers	Rating Type Sonar (Acoustic)	Low frequency echosounders that fathom the seafloor.	[64,65]
	Forward Look	Imaging Type Sonar (Acoustic)	Similar method to a side-scan sonar, but with directed forward beams. Recent studies use this	[66-68]

			method combining with convolutional neural networks for objects detection.	
	Camera	Geophysical sensor (Optical)	Optical graphics capturing and imaging processing. Relevant method for biological and geological surveys.	[69,70]

The sensors and technologies are often combined in one programmed functional system to provide improved performance, e.g. navigation, mapping or drive systems. Until now, the systems implemented in autonomous vehicles such as multibeam echosounders (MBES) [71], side-scan sonar (SBP) and sub-bottom profilers (SSS), together with the photography of the seabed, have managed to satisfy the requirements for the underwater offshore cartography [72]. However, the development of sensors is now focused on monitoring water column. The Natural Environment Research Council (NERC), in 2000, developed the first geochemical sensor implemented for an AUV called Autosub, that was fitted with a manganese analyzer in 2003 [73] and 2005 [74]. This event demonstrated that the chemical sensors embedded in the AUV can detect variation in small ranges of distribution of chemical elements, not resolved by traditional sampling methods. Since then, the chemical sensors developed in the AUV for geosciences in the high seas have been used mainly in the search for active hydrothermal plumes in the water column [75], or for detecting active methane venting [76]. Nevertheless, the kind of navigation a mapping system used depends to the different operations or mission objectives. The main considerations are the required location accuracy and the size of the region of interest. Combining these

variables can be reach a higher performance in the underwater vehicle [77], e.g. the simultaneous localization and mapping (SLAM) technology [78].

The general approaches to solve AUV positioning and localization are based in ultrashort baseline (USBL) [79] and long baseline (LBL) [80], and require of a localized and preassigned infrastructure. Nowadays, SLAM is focused to a dynamic multiagent system, allowing quick flexibility and deployment with lowest facilities [81]. Furthermore, these techniques developed for surface robotics applications [82] are being grown up for underwater uses, optimizing the navigation design and operability of these vehicles and missions [46].

The functional outline showed in Table 1 should be correctly coupled in a complex control system. Figure 4 shows an example for control AUV unit design process, considering the aforementioned systems and developing interconnexion between different systems by a microcontroller [83]. The vehicle primary design phase considers the interchangeable elements, with easily extractable parts for maintenance works and optimal space distribution.

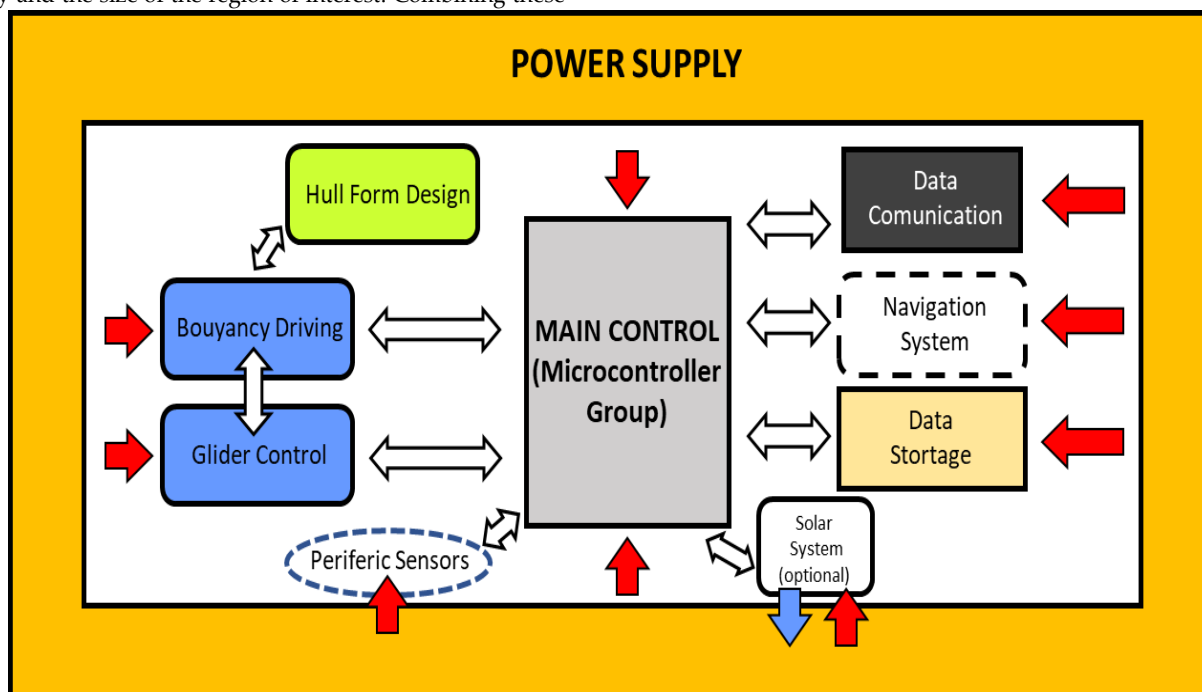


Fig 4. AUV Control unit block diagram

An important challenge for AUV development are the telecommunication technologies, due to the complexity of marine and the submarine environment [84]. One of the key factors about compression and communication architecture [85] is the bandwidth and distances between AUV and Remote

Monitoring and Control Centre (RMCC), or home ship limitations [86]. It is determinant the correct choice of hardware and software configurations for each purpose [87]. Underwater environment limits the use of regular electromagnetic signals, as radiofrequency (RF) [88] or Wi-Fi signals [89]. It, together with



the non-homogeneous density of seawater due to salinity or temperature, leads the use of acoustic modem technology bandwidth-limited in the range of kbps, with long connection gaps [90]. There are some proposals combining data transmission in submarine technology by using geo-positioning

systems, as Global Positioning System (GPS) [91] or Global Navigation Satellite System [92] and Wi-fi, 4G or L-band for aerial data connections, using these for RMCC, satellite and vehicles communications [93,94], see Figure 5.

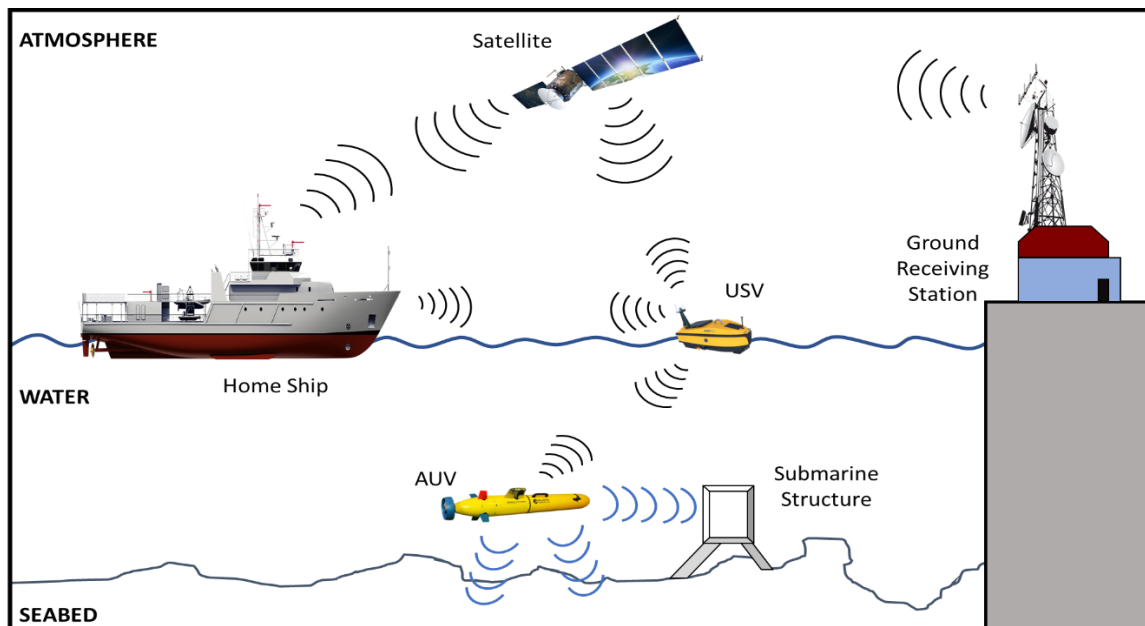


Fig 5. AUV and ASV (Unmanned Surface Vehicle) Telecommunication system designed.

### Discussion and future challenges.

The instrumentation and measurement systems for AUV is not enough studied in the literature. The main paradigms to cover in AUV include progress in routing, mapping sonar, energy storage and drive systems. The non-linear mathematical methods for the control unit are beginning to be used [95] to cover the needs of new and advanced materials, e.g. “smart materials” [96], and vehicle shape and morphology, modifying hydrodynamic conditions using flexible hull with new composite materials above mentioned, modulating the drag and mass qualities of the hull to get better control of the vehicle’s forward speed.

The current irruption of transcendental markets in both commercial and defense government department have led to increased activity of transforming the research to industrial production of AUVs. Demand in 2020 is forecast to be 105% higher than 2016, but the commercial demand will be only 4% of total AUV demand [97], see Figure 6. The curve of applications time evolution of these vehicles shows a state of economic benefit, shown in Figure 7. It is encouraging an outstanding development drive on the sum of component suppliers to customize their product manufacture to improve the AUVs [98]. The outcome is a quick growth of AUVs performances [99].

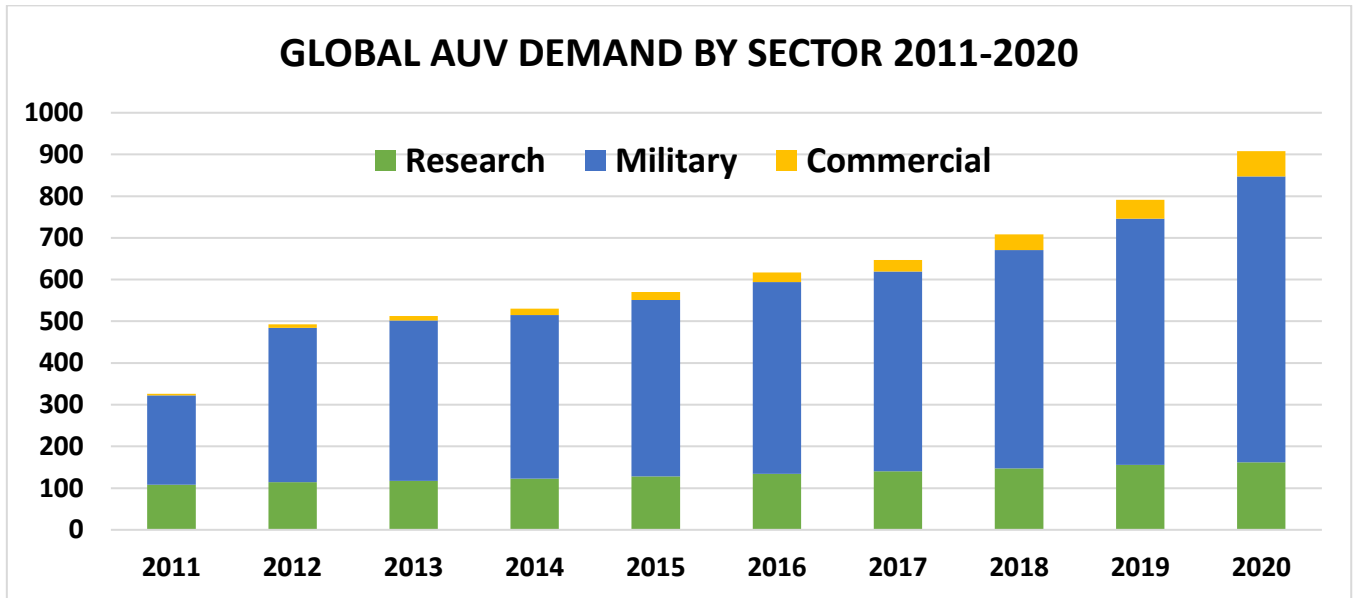


Fig 6. Global AUV demand by sector 2011-2020 [99].

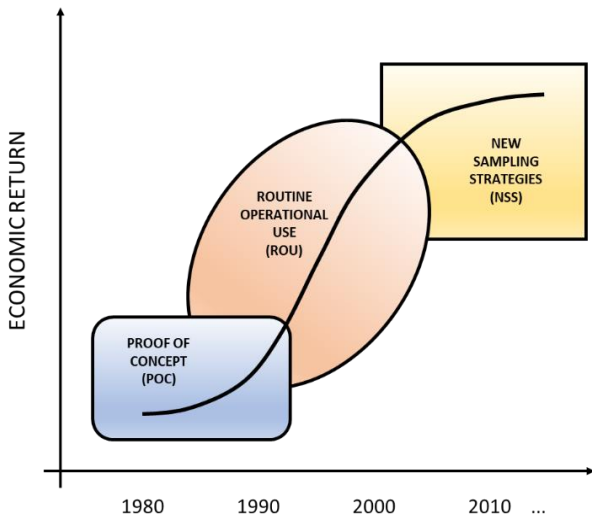


Fig 7. Possible timetable for the development of AUV technology shows a current state of continuous research strategy for the future economic return [8].

Some recent studies about offshore mapping, the meticulous testing of sea resources and oceans infrastructures inspections, have clearly demonstrated the validity and effectiveness of ROVs and AUVs configured with suitable acoustic and imaging systems [100]. These vehicles stand out in the acquisition of data that allow the definition of the seafloor morphology and topology, the evaluation of underwater habitats and the analysis of marine infrastructures [101].

Management politic and legal implications that arise AUVs are important requirements for increasing the reliability of AUVs in the scientific sector due to the high cost of equipment employed and the data collected. It has generated several studies to evaluate and manage the risk associated with AUV improvements [102]. The increasing use of UAVs will demand updating in relation to legal matters and diplomatic authorization. Probably these rules will be different for each type of user, i.e. commercial, military or scientific research [103]. The legal definition of AUV generates many doubts regarding kind of vehicle classification. These bureaucratic issues will become important in situations of rescue, dangerous trajectories, incursions in unauthorized areas, equipment failures or collisions [104,105]. Other benefits of the underwater vehicles develops related to dangerous and extremely weather condition areas are the new vehicles, tools and configurations for frozen environments explorations in polar regions, allowing biological and geo-chemical researches [106].

According to the literature review, this paper concludes that AUVs research progress could be decisive for enterprise, scientist, economic and government advancement. It is being reflected in the number of the research publication's evolution, as it can see in Figure 8, with an important rising in the last years.

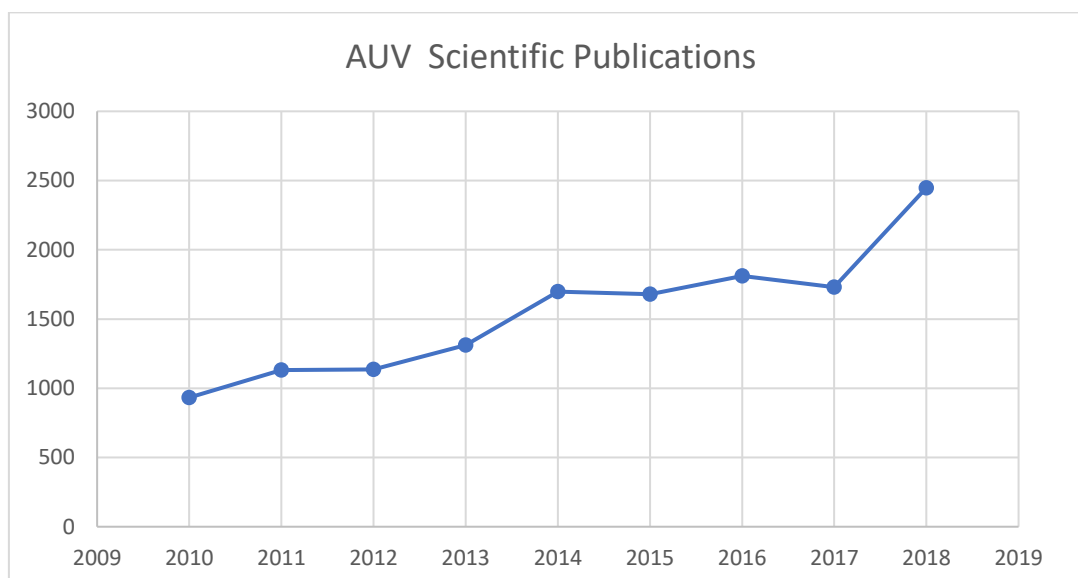


Fig 8. AUV scientist publications over the time [107]

## Conclusions

The autonomous underwater vehicle development is an essential field for scientist research, industrial and military applications. The ocean explorations need the development and application of new technologies. The topics to cover are, for example, physiognomy design, sensors systems, communications, navigations systems and power endurance and propulsion system.

The main contributions of the paper have been a general, complete and updated review of the state of art in the principal instrumentation and measurement systems embedded in AUVs. It is also showed their future uses and developments, summarizing the main and current navigation, mapping and sampling technologies and their applications.

## Acknowledgements

The work reported here with has been supported by the European Project H2020 under the Research Grants H2020-MG-2018-2019-2020, ENDURUNS.

## References

1. Danovaro, R.; Aguzzi, J.; Fanelli, E.; Billett, D.; Gjerde, K.; Jamieson, A.; Ramirez-Llodra, E.; Smith, C.R.; Snelgrove, P.V.R.; Thomsen, L., *et al.* An ecosystem-based deep-ocean strategy. *Science* **2017**, *355*, 452.
2. Belkin, I.; Sousa, J.B.d.; Pinto, J.; Mendes, R.; López-Castejón, F. In *Marine robotics exploration of a large-scale open-ocean front*, 2018 IEEE/OES Autonomous Underwater Vehicle Workshop (AUV), 6-9 Nov. 2018, 2018; pp 1-4.
3. Xiang, X.; Niu, Z.; Lapierre, L.; Zuo, M. Hybrid underwater robotic vehicles: The state-of-the-art and future trends. *HKIE Transactions* **2015**, *22*, 103-116.
4. Segovia, I.; Pliego, A.; Papaalias, M.; Márquez, F.P.G. In *Optimal management of marine inspection with autonomous underwater vehicles*, International Conference on Management Science and Engineering Management, 2019; Springer: pp 760-771.
5. Griffiths, G. *Technology and applications of autonomous underwater vehicles*. CRC Press: 2002; Vol. 2.
6. Jain, S.K.; Mohammad, S.; Bora, S.; Singh, M. A review paper on: Autonomous underwater vehicle. *International Journal of Scientific & Engineering Research* **2015**, *6*.
7. Zhang, T.; Li, Q.; Zhang, C.-s.; Liang, H.-w.; Li, P.; Wang, T.-m.; Li, S.; Zhu, Y.-l.; Wu, C. Current trends in the development of intelligent unmanned autonomous systems. *Frontiers of Information Technology & Electronic Engineering* **2017**, *18*, 68-85.
8. Blidberg, D.R. In *The development of autonomous underwater vehicles (auv); a brief summary*, lee Ica, 2001.
9. Kondo, H.; Ura, T. Navigation of an auv for investigation of underwater structures. *Control engineering practice* **2004**, *12*, 1551-1559.
10. Woo, J.; Ageev, M.D. Development and preliminary sea trial or okpo-6000 auv. In *Second ISOPE Ocean Mining Symposium*,



- International Society of Offshore and Polar Engineers: Seoul, Korea, 1997; p 5.
11. Reisenbichler, K.R.; Chaffey, M.R.; Cazenave, F.; McEwen, R.S.; Henthorn, R.G.; Sherlock, R.E.; Robison, B.H. In *Automating mbari's midwater time-series video surveys: The transition from rovs to auvs*, OCEANS 2016 MTS/IEEE Monterey, 19-23 Sept. 2016, 2016; pp 1-9.
  12. Hyakudome, T.; Matsumoto, H.; Nakano, Y.; Watanabe, Y.; Fukuda, T.; Suga, R.; Meguro, K.; Yoshida, H.; Kasaya, T.; Iwamoto, H. In *Development of asv for using multiple auvs operation*, OCEANS 2018 MTS/IEEE Charleston, 22-25 Oct. 2018, 2018; pp 1-4.
  13. Eichhorn, M.; Ament, C.; Jacobi, M.; Pfuetzenreuter, T.; Karimanzira, D.; Bley, K.; Boer, M.; Wehde, H. Modular auv system with integrated real-time water quality analysis. *Sensors* **2018**, *18*, 1837.
  14. Ånonsen, K.B.; Hagen, O.K.; Berglund, E. In *Autonomous mapping with auvs using relative terrain navigation*, OCEANS 2017 - Anchorage, 18-21 Sept. 2017, 2017; pp 1-7.
  15. Skinner, S.W.; Urdahl, S.; Harrington, T.; Balchanos, M.G.; Garcia, E.; Mavris, D.N. Uav swarms for migration flow monitoring and search and rescue mission support. In *2018 aiaa information systems-aiaa infotech @ aerospace*.
  16. Henthorn, R.; Caress, D.W.; Thomas, H.; McEwen, R.; Kirkwood, W.J.; Paull, C.K.; Keaten, R. In *High-resolution multibeam and subbottom surveys of submarine canyons, deep-sea fan channels, and gas seeps using the mbari mapping auv*, OCEANS 2006, 18-21 Sept. 2006, 2006; pp 1-6.
  17. Joung, T.-H.; Sammut, K.; He, F.; Lee, S.-K. Shape optimization of an autonomous underwater vehicle with a ducted propeller using computational fluid dynamics analysis. *International Journal of Naval Architecture and Ocean Engineering* **2012**, *4*, 45-57.
  18. Ramli, M.A.H.; Kamro, M.I.B.M.; Ghani, M.F.; Abdullah, A.M.; Othman, N.; Haidhir, A.Y.I.M.; Zakaria, N.I.; Jalil, K.A.B.A.; Ehsan, M.H.B.N.Z.; Noor, M.F.B.M., et al. Preliminary design and analysis study of propeller for autonomous underwater vehicle (auv). In *Engineering applications for new materials and technologies*, Öchsner, A., Ed. Springer International Publishing: Cham, 2018; pp 269-278.
  19. Allotta, B.; Pugi, L.; Bartolini, F.; Ridolfi, A.; Costanzi, R.; Monni, N.; Gelli, J. Preliminary design and fast prototyping of an autonomous underwater vehicle propulsion system. *Proceedings of the Institution of Mechanical Engineers, Part M: Journal of Engineering for the Maritime Environment* **2015**, *229*, 248-272.
  20. Chopra, A. Hydrodynamic optimization of hull shape for autonomous underwater vehicles (auvs). 2017.
  21. Masmitja, I.; Gonzalez, J.; Galarza, C.; Gomariz, S.; Aguzzi, J.; Del Rio, J. New vectorial propulsion system and trajectory control designs for improved auv mission autonomy. *Sensors* **2018**, *18*, 1241.
  22. Hammad, M.M.; Elshenawy, A.K.; El Singaby, M. Trajectory following and stabilization control of fully actuated auv using inverse kinematics and self-tuning fuzzy pid. *PLoS one* **2017**, *12*, e0179611.
  23. Tran, M.; Binns, J.; Chai, S.; Forrest, A.; Nguyen, H. In *Auvsipro – a simulation program for performance prediction of autonomous underwater vehicle with different propulsion system configurations*, Cham, 2018; Springer International Publishing: Cham, pp 72-82.
  24. Hasvold, O. A magnesium-seawater power source for autonomous underwater vehicles. *Power Sources* **1993**, *14*, 243-243.
  25. Hasvold, Ø.; Johannessen, T.C.; Forseth, S.; Lian, T. In *Exposure of lithium batteries to external hydrostatic pressure*, Proceedings of the 42nd Power Sources Conference, 2006; pp 75-78.
  26. Hasvold, O.; Johansen, K.H. In *The alkaline aluminium hydrogen peroxide semi-fuel cell for the hugin 3000 autonomous underwater vehicle*, Proceedings of the 2002 Workshop on Autonomous Underwater Vehicles, 2002., 2002; IEEE: pp 89-94.
  27. d'Amore-Domenech, R.; Raso, M.A.; Villalba-Herreros, A.; Santiago, Ó.; Navarro, E.; Leo, T.J. Autonomous underwater vehicles powered by fuel cells: Design guidelines. *Ocean Engineering* **2018**, *153*, 387-398.
  28. Mendez, A.; Leo, T.J.; Herreros, M.A. Current state of technology of fuel cell power systems for autonomous underwater vehicles. *Energies* **2014**, *7*, 4676-4693.
  29. Weydahl, H.; Gilljam, M.; Lian, T.; Johannessen, T.C.; Holm, S.I.; Hasvold, J.Ø. Fuel cell systems for long-endurance autonomous underwater vehicles – challenges and benefits. *International Journal of Hydrogen Energy* **2019**.

30. Sendra, S.; Lloret, J.; Jimenez, J.M.; Parra, L. Underwater acoustic modems. *IEEE Sensors Journal* **2016**, *16*, 4063-4071.
31. Allotta, B.; Caiti, A.; Costanzi, R.; Fanelli, F.; Fenucci, D.; Meli, E.; Ridolfi, A. A new auv navigation system exploiting unscented kalman filter. *Ocean Engineering* **2016**, *113*, 121-132.
32. Márquez, F.P.G.; Pedregal, D.J. Applied rcm 2 algorithms based on statistical methods. *International Journal of Automation and Computing* **2007**, *4*, 109-116.
33. Melo, J.; Matos, A. Survey on advances on terrain based navigation for autonomous underwater vehicles. *Ocean Engineering* **2017**, *139*, 250-264.
34. Shao, X.; He, B.; Guo, J.; Yan, T. In *The application of auv navigation based on adaptive extended kalman filter*, OCEANS 2016 - Shanghai, 10-13 April 2016, 2016; pp 1-4.
35. Márquez, F.P.G.; Pedregal, D.J.; Roberts, C. New methods for the condition monitoring of level crossings. *International Journal of Systems Science* **2015**, *46*, 878-884.
36. García Márquez, F.P.; García-Pardo, I.P. Principal component analysis applied to filtered signals for maintenance management. *Quality and Reliability Engineering International* **2010**, *26*, 523-527.
37. Vallicrosa, G.; Bosch, J.; Palomeras, N.; Ridao, P.; Carreras, M.; Gracias, N. Autonomous homing and docking for auvs using range-only localization and light beacons. *IFAC-PapersOnLine* **2016**, *49*, 54-60.
38. Márquez, F.P.G.; Muñoz, J.M.C. A pattern recognition and data analysis method for maintenance management. *International Journal of Systems Science* **2012**, *43*, 1014-1028.
39. Noel, C.; Viala, C.; Marchetti, S.; Bauer, E.; Temmos, J.M. New tools for seabed monitoring using multi-sensors data fusion. In *Quantitative monitoring of the underwater environment: Results of the international marine science and technology event moqesm'14 in brest, france*, Zerr, B.; Jaulin, L.; Creuze, V.; Debese, N.; Quidu, I.; Clement, B.; Billon-Coat, A., Eds. Springer International Publishing: Cham, 2016; pp 25-30.
40. Kwasnitschka, T.; Köser, K.; Sticklus, J.; Rothenbeck, M.; Weiß, T.; Wenzlaff, E.; Schoening, T.; Triebe, L.; Steinführer, A.; Devey, C., *et al.* Deepsurveycam—a deep ocean optical mapping system. *Sensors* **2016**, *16*, 164.
41. Lu, H.; Li, Y.; Zhang, Y.; Chen, M.; Serikawa, S.; Kim, H. Underwater optical image processing: A comprehensive review. *Mobile Networks and Applications* **2017**, *22*, 1204-1211.
42. Pino Díez, R.; Priore Moreno, P.; Puente García, F.J.; Gómez Gómez, A.; Parreño Fernández, J.; Fernández Quesada, M.I.; García Fernández, N.; Rosillo Camblor, R.; Ponte Blanco, B. Organizational engineering in industry 4.0. Book of abstracts. **2019**.
43. Viana, S.S.; Vieira, L.F.M.; Vieira, M.A.M.; Nacif, J.A.M.; Vieira, A.B. Survey on the design of underwater sensor nodes. *Design Automation for Embedded Systems* **2016**, *20*, 171-190.
44. Wu, T.; Tao, C.; Zhang, J.; Wang, A.; Zhang, G.; Zhou, J.; Deng, X. A hydrothermal investigation system for the qianlong-ii autonomous underwater vehicle. *Acta Oceanologica Sinica* **2019**, *38*, 159-165.
45. Liu, P.; Wang, B.; Deng, Z.; Fu, M. Ins/dvl/ps tightly coupled underwater navigation method with limited dvl measurements. *IEEE Sensors Journal* **2018**, *18*, 2994-3002.
46. Leonard, J.J.; Bahr, A. Autonomous underwater vehicle navigation. In *Springer handbook of ocean engineering*, Dhanak, M.R.; Xiros, N.I., Eds. Springer International Publishing: Cham, 2016; pp 341-358.
47. Wöfl, A.-C.; Devey, C. Seafloor mapping-completing a big puzzle. *AtlantOS Newsletter* **2018**, *1*, 8.
48. Qi, H.; Moore, J.B. Direct kalman filtering approach for gps/ins integration. *IEEE Transactions on Aerospace and Electronic Systems* **2002**, *38*, 687-693.
49. Lv, P.; Guo, J.; Song, Y.; Sha, Q.; Jiang, J.; Mu, X.; Yan, T.; He, B. In *Autonomous navigation based on isam and gps filter for auv*, 2017 IEEE Underwater Technology (UT), 21-24 Feb. 2017, 2017; pp 1-4.
50. Nilsson, J.; Skog, I. In *Inertial sensor arrays — a literature review*, 2016 European Navigation Conference (ENC), 30 May-2 June 2016, 2016; pp 1-10.
51. Townsend, N.C.; Shenoj, R.A. Feasibility study of a new energy scavenging system for an autonomous underwater vehicle. *Autonomous Robots* **2016**, *40*, 973-985.
52. J. H. K, I.V.; Claus, B.C.; Kinsey, J.C. A navigation solution using a mems imu, model-based dead-reckoning, and one-way-travel-time acoustic range measurements for

- autonomous underwater vehicles. *IEEE Journal of Oceanic Engineering* **2018**, 1-19.
53. Huang, H.; Lu, T.; Zhou, J.; Qu, C.; Hong, K.; Huang, T.; Chen, J. In *A novel algorithm of improved cubature unscented kalman filter based on the model of magnetometer for underwater glider navigation system*, 2018 33rd Youth Academic Annual Conference of Chinese Association of Automation (YAC), 18-20 May 2018, 2018; pp 281-286.
  54. Wei, L.; Peixiang, Z.; Weitao, G.; Biao, D. Research on mins/optical/magnet compass/barometer integrated navigation system. *Journal of Telemetry, Tracking and Command* **2013**, 5, 005.
  55. Ho, B.-J.; Martin, P.; Swaminathan, P.; Srivastava, M. From pressure to path: Barometer-based vehicle tracking. In *Proceedings of the 2nd ACM International Conference on Embedded Systems for Energy-Efficient Built Environments*, ACM: Seoul, South Korea, 2015; pp 65-74.
  56. Tal, A.; Klein, I.; Katz, R. Inertial navigation system/doppler velocity log (ins/dvl) fusion with partial dvl measurements. *Sensors* **2017**, 17.
  57. Kebkal, K.G.; Mashoshin, A.I. Auv acoustic positioning methods. *Gyroscopy and Navigation* **2017**, 8, 80-89.
  58. Yidi, W.; Daqi, Z.; Zhenzhong, C.; Chuni, Z.; Chaomin, L. In *Autonomous underwater vehicles navigation method based on ultra short base line and dead reckoning*, 2016 IEEE International Conference on Underwater System Technology: Theory and Applications (USYS), 13-14 Dec. 2016, 2016; pp 105-109.
  59. Fallon, M.F.; Kaess, M.; Johannsson, H.; Leonard, J.J. Efficient auv navigation fusing acoustic ranging and side-scan sonar. **2011**.
  60. Ruiz, I.T.; De Raucourt, S.; Petillot, Y.; Lane, D.M. Concurrent mapping and localization using sidescan sonar. *IEEE Journal of Oceanic Engineering* **2004**, 29, 442-456.
  61. Burguera, A.; Oliver, G. High-resolution underwater mapping using side-scan sonar. *PLOS ONE* **2016**, 11, e0146396.
  62. Petrich, J.; Brown, M.F.; Pentzer, J.L.; Sustersic, J.P. Side scan sonar based self-localization for small autonomous underwater vehicles. *Ocean Engineering* **2018**, 161, 221-226.
  63. Eleftherakis, D.; Berger, L.; Le Bouffant, N.; Pacault, A.; Augustin, J.-M.; Lurton, X. Backscatter calibration of high-frequency multibeam echosounder using a reference single-beam system, on natural seafloor. *Marine Geophysical Research* **2018**, 39, 55-73.
  64. Hughes Clarke, J.E. Multibeam echosounders. In *Submarine geomorphology*, Micallef, A.; Krastel, S.; Savini, A., Eds. Springer International Publishing: Cham, 2018; pp 25-41.
  65. Maki, T.; Kondo, H.; Ura, T.; Sakamaki, T. In *Imaging vent fields: Slam based navigation scheme for an auv toward large-area seafloor imaging*, Autonomous Underwater Vehicles, 2008. AUV 2008. IEEE/OES, 2008; IEEE: pp 1-10.
  66. Sung, M.; Cho, H.; Kim, T.; Joe, H.; Yu, S. Crosstalk removal in forward scan sonar image using deep learning for object detection. *IEEE Sensors Journal* **2019**, 1-1.
  67. Livne, A.; Baruch, A.; Guterman, H. Thoughts on object detection using convolutional neural networks for forward-looking sonar. *Int Rob Auto J* **2018**, 4, 182-184.
  68. Berthold, T.; Leichter, A.; Rosenhahn, B.; Berkahn, V.; Valerius, J. In *Seabed sediment classification of side-scan sonar data using convolutional neural networks*, 2017 IEEE Symposium Series on Computational Intelligence (SSCI), 27 Nov.-1 Dec. 2017, 2017; pp 1-8.
  69. Bryson, M.; Johnson-Roberson, M.; Pizarro, O.; Williams, S.B. True color correction of autonomous underwater vehicle imagery. *Journal of Field Robotics* **2016**, 33, 853-874.
  70. Mizuno, K.; Tabeta, S.; Matsumoto, Y.; Sakamoto, S.; Sugimoto, Y.; Ogawa, T.; Sugimoto, K.; Jimenez, L.A.; Terayama, K.; Fukami, H., et al. In *Development of a towed optical camera array system (sss: Speedy sea scanner) for sea environmental monitoring*, 2018 OCEANS - MTS/IEEE Kobe Techno-Oceans (OTO), 28-31 May 2018, 2018; pp 1-5.
  71. Montereale-Gavazzi, G.; Roche, M.; Lurton, X.; Degrendele, K.; Terseleer, N.; Van Lancker, V. Seafloor change detection using multibeam echosounder backscatter: Case study on the belgian part of the north sea. *Marine Geophysical Research* **2018**, 39, 229-247.
  72. Hernández, J.D.; Istenic, K.; Gracias, N.; García, R.; Ridao, P.; Carreras, M. In *Autonomous seabed inspection for environmental monitoring*, Cham, 2016; Springer International Publishing: Cham, pp 27-39.
  73. Statham, P.; Connelly, D.; German, C.; Bulukin, E.; Millard, N.; McPhail, S.; Pebody, M.; Perrett, J.; Squires, M.; Stevenson, P. Mapping the 3d spatial distribution of dissolved

- manganese in coastal waters using an in situ analyser and the autonomous underwater vehicle autosub. *Underwater Technology* **2003**, 25, 129-134.
74. Statham, P.; Connelly, D.; German, C.; Brand, T.; Overnell, J.; Bulukin, E.; Millard, N.; McPhail, S.; Pebody, M.; Perrett, J. Spatially complex distribution of dissolved manganese in a fjord as revealed by high-resolution in situ sensing using the autonomous underwater vehicle autosub. *Environmental science & technology* **2005**, 39, 9440-9445.
  75. Connelly, D.P.; Copley, J.T.; Murton, B.J.; Stansfield, K.; Tyler, P.A.; German, C.R.; Van Dover, C.L.; Amon, D.; Furlong, M.; Grindlay, N. Hydrothermal vent fields and chemosynthetic biota on the world's deepest seafloor spreading centre. *Nature Communications* **2012**, 3, 620.
  76. Newman, K.R.; Cormier, M.-H.; Weissel, J.K.; Driscoll, N.W.; Kastner, M.; Solomon, E.A.; Robertson, G.; Hill, J.C.; Singh, H.; Camilli, R. Active methane venting observed at giant pockmarks along the us mid-atlantic shelf break. *Earth and Planetary Science Letters* **2008**, 267, 341-352.
  77. Wettergreen, D.S.; Barfoot, T.D. *Field and service robotics: Results of the 10th international conference*. Springer: 2016; Vol. 113.
  78. Wang, S.; Wu, Z.; Zhang, W. In *An overview of slam*, Singapore, 2019; Springer Singapore: Singapore, pp 673-681.
  79. Xu, Y.; Liu, W.; Ding, X.; Lv, P.; Feng, C.; He, B.; Yan, T. In *Usbl positioning system based adaptive kalman filter in auv*, 2018 OCEANS - MTS/IEEE Kobe Techno-Oceans (OTO), 28-31 May 2018, 2018; pp 1-4.
  80. Batista, P.; Silvestre, C.; Oliveira, P. Tightly coupled long baseline/ultra-short baseline integrated navigation system. *International Journal of Systems Science* **2016**, 47, 1837-1855.
  81. Jiang, M.; Song, S.; Li, Y.; Jin, W.; Liu, J.; Feng, X. In *A survey of underwater acoustic slam system*, Cham, 2019; Springer International Publishing: Cham, pp 159-170.
  82. Kim, P.; Chen, J.; Kim, J.; Cho, Y.K. In *Slam-driven intelligent autonomous mobile robot navigation for construction applications*, Cham, 2018; Springer International Publishing: Cham, pp 254-269.
  83. Villwock, A.; Kersten, C. On and under the sea: Research vessels and underwater vehicles. **2015**.
  84. Zolich, A.; Palma, D.; Kansanen, K.; Fjørtoft, K.; Sousa, J.; Johansson, K.H.; Jiang, Y.; Dong, H.; Johansen, T.A. Survey on communication and networks for autonomous marine systems. *Journal of Intelligent & Robotic Systems* **2019**, 95, 789-813.
  85. Stelzer, R.; Jafarmadar, K. In *Communication architecture for autonomous sailboats*, Proceedings of International Robotic Sailing Conference, 2009; pp 31-36.
  86. Vasiljević, A.; Đ, N.; Mandić, F.; Mišković, N.; Vukić, Z. Coordinated navigation of surface and underwater marine robotic vehicles for ocean sampling and environmental monitoring. *IEEE/ASME Transactions on Mechatronics* **2017**, 22, 1174-1184.
  87. Kemna, S.; Caron, D.A.; Sukhatme, G.S. In *Adaptive informative sampling with autonomous underwater vehicles: Acoustic versus surface communications*, OCEANS 2016 MTS/IEEE Monterey, 19-23 Sept. 2016, 2016; pp 1-8.
  88. Tirer, T.; Weiss, A.J. High resolution direct position determination of radio frequency sources. *IEEE Signal Processing Letters* **2016**, 23, 192-196.
  89. Höyhty, M.; Huusko, J.; Kiviranta, M.; Solberg, K.; Rokka, J. In *Connectivity for autonomous ships: Architecture, use cases, and research challenges*, 2017 International Conference on Information and Communication Technology Convergence (ICTC), 18-20 Oct. 2017, 2017; pp 345-350.
  90. Felemban, E.; Shaikh, F.K.; Qureshi, U.M.; Sheikh, A.A.; Qaisar, S.B. Underwater sensor network applications: A comprehensive survey. *International Journal of Distributed Sensor Networks* **2015**, 11, 896832.
  91. Assaf, M.H.; Petriu, E.M.; Groza, V. In *Ship track estimation using gps data and kalman filter*, 2018 IEEE International Instrumentation and Measurement Technology Conference (I2MTC), 14-17 May 2018, 2018; pp 1-6.
  92. Awange, J. Modernization of gnss. In *Gnss environmental sensing: Revolutionizing environmental monitoring*, Springer International Publishing: Cham, 2018; pp 17-24.
  93. Ahmad, M.; Ali, M.; Imran, M.; Hashem, Z.; Anas, S.M.; Hussain, S.; Khan, A.S.; Yousuf, B.M. In *Remotely operated underwater vehicle (rov) using wireless communication protocol over a floating unit*, Cham, 2019; Springer International Publishing: Cham, pp 912-924.

94. Jones, D.O.B.; Gates, A.R.; Huvenne, V.A.I.; Phillips, A.B.; Bett, B.J. Autonomous marine environmental monitoring: Application in decommissioned oil fields. *Science of The Total Environment* **2019**, *668*, 835-853.
95. DeVries, L.; Kutzer, M.D.M.; Bass, A.; Richmond, R. Hull shape actuation for speed regulation in an underwater vehicle. *Journal of Mechanisms and Robotics* **2019**, *12*.
96. Gafurov, S.A.; Klochkov, E.V. Autonomous unmanned underwater vehicles development tendencies. *Procedia Engineering* **2015**, *106*, 141-148.
97. Moud, H.I.; Shojaei, A.; Flood, I. In *Current and future applications of unmanned surface, underwater, and ground vehicles in construction*, Proceedings of the Construction Research Congress, 2018; pp 106-115.
98. Cui, W. An overview of submersible research and development in china. *Journal of Marine Science and Application* **2018**, *17*, 459-470.
99. Ben Wilby, D. <https://www.Offshore-mag.Com/subsea/article/16754736/oil-and-gas-industry-to-see-strong-uptake-in-auv-use>. *Offshore Magazine* **2016**.
100. Wu, H.; Hou, Y.; Xu, W.; Zhao, M. Ultra-low-light-level digital still camera for autonomous underwater vehicle. *Optical Engineering* **2019**, *58*, 1-9, 9.
101. Wynn, R.B.; Huvenne, V.A.I.; Le Bas, T.P.; Murton, B.J.; Connelly, D.P.; Bett, B.J.; Ruhl, H.A.; Morris, K.J.; Peakall, J.; Parsons, D.R., *et al*. Autonomous underwater vehicles (auvs): Their past, present and future contributions to the advancement of marine geoscience. *Marine Geology* **2014**, *352*, 451-468.
102. Brito, M.; Griffiths, G.; Ferguson, J.; Hopkin, D.; Mills, R.; Pederson, R.; MacNeil, E. A behavioral probabilistic risk assessment framework for managing autonomous underwater vehicle deployments. *Journal of Atmospheric and Oceanic Technology* **2012**, *29*, 1689-1703.
103. Kirkwood, W.J. In *Auv incidents and outcomes*, OCEANS 2009, 26-29 Oct. 2009, 2009; pp 1-5.
104. Carleton, C.; Fay, C.; Griffeiths, G.; Holt, A.; Rogers, R.; Tonge, A. The operation of autonomous underwater vehicles: Volume one: Recommended code of practice. Society for Underwater Technology: 2009.
105. Wynn, R.B.; Huvenne, V.A.; Le Bas, T.P.; Murton, B.J.; Connelly, D.P.; Bett, B.J.; Ruhl, H.A.; Morris, K.J.; Peakall, J.; Parsons, D.R. Autonomous underwater vehicles (auvs): Their past, present and future contributions to the advancement of marine geoscience. *Marine Geology* **2014**, *352*, 451-468.
106. Leary, D. Frozen robots: Autonomous underwater vehicles and unmanned aerial vehicles in the antarctic: A new tool or a new challenge for sustainable ocean governance? Edward Elgar Publishing: 2019; pp 158-176.
107. Inc., D.S.R.S. [https://app.Dimensions.Ai/discover/publication?Search\\_text=auv%20development&search\\_type=kws&search\\_field=full\\_search](https://app.Dimensions.Ai/discover/publication?Search_text=auv%20development&search_type=kws&search_field=full_search). **2019**.